

Part No: D350-822-011
Job Qty: 1 ea

Part Name: PA100 PURREAIR System for AS350/EC130



Part Weight: 0 lbs
Status: Scheduled
Priority: Medium

Job Tracking No:
Created By: Victoria Michaud-Febrille
Description:

Customer: Heliwiss Iberica SA (CHEL102)
 Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, 08205 Spain ph:011 34 93 720 6090
 fx:34-937-100130

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Setup Run		Workcenter / Supplier	Lead Time
					Standard	Hrs		
90	Start up Operation	1 Ea	11/17/17		0.00	0.00	Start up container	
110	Packaging	1 pcs	11/17/17		0.00	0.00	Packaging1	
120	QC	1 pcs	11/17/17		0.00	0.00	QC4	
125	Outsource	1 pcs	11/17/17		0.00	0.00	Outsource10	
128	DC	1 pcs	11/17/17		0.00	0.00	DC	
130	Packaging	1 pcs	11/17/17		0.00	0.00	Packaging3	
140	QC21-FG	1 Ea	11/17/17		0.00	0.00	QC21	

Part Op 125 - Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD PO (Send copy of PO to Pall
 Descriptions: - James) Issue W/O LINE item for Pall for amount sold on sales order S/O according to sales price see
 Warran for amount. (if sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in
 order to close work order.
 128 - Photocopy bluefile & type labels per PPP D350-822-011 CHC002
 130 - Identify and pack for shipping as per PPP D350-822-011

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	23350CA050	2	67	0	0
	650.0401	1	18	0	0
	84119990909	1	0	0	0
	9752018044	1	12	0	0
	9945000120	1	10	0	0
	AN821-12J	2	27	0	0
	AN929-12J	1	13	0	0
	BS4320-A5	56	454	0	0
	D4925-041	1	11	0	0
	D4931-1	1	17	0	0
	D4931-3	1	9	0	0
	D4931-5	1	6	0	0
	D4935-1	6	40	0	0
	D4943-1	1	38	0	0
	D4961-041	1	9	0	0
	D4961-043	1	8	0	0
	D5079-1	2	16	0	0
	D5090-041	1	8	0	0
	DS105-1	2	17	0	0

✓ D5110-1	5007824	①	11	0	0
✓ D5179-1	5007826	②	19	0	0
✓ D5179-3	5007822	②	18	0	0
✓ D5194-1	5007823	②	9	0	0
✓ D5208-041	5007823	③	26	0	0
✓ EN3686-050016	5007817	②	35	0	0
✓ LN29985-A05	5007757	①5	50	0	0
+4 5008347 ✓ LN9038-05012	5007813	③2 +4	183	0	0
✓ LN9038-05018	5007760	⑤6	340	0	0
✓ LN9038-05040	5007811	①	43	0	0
+4 5008350 ✓ LN9348-05	5007809	②6 +4	438	0	0
✓ MS20426AD3-3	5007754	④0	594	0	0
✓ MS20470AD3-4	5007779	①8	7,337	0	0
✓ MS21919WCH12	5007779	①	18	0	0
✓ MS9592-138	5007777	①	120	0	0
5008346x8 ✓ NAS1149D0332J	5007775	⑤8 66	1,532	0	0
✓ NAS43DD3-64	5007773	①	28	0	0
✓ QB21304	5007750	①	11	0	0
✓ QB21308	5007748	①	7	0	0
✓ QB21310	5007747	①	8	0	0
✓ QR10616	5007743	①	5	0	0

Part Specifications

Specifications could not be found.

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S007940



PA100 PUREair System for AS350/EC130

D350-822-011

Start up Operation

PART NO:
Revision:
Operation:
Change No:

Mfg Date: 11/08/17
Job No: 166838-B

5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB21308	FOD SCREEN ASSY
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4943-1	FLEX HOSE
1	1	D4961-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5179-1	DOUBLER
2	2	D5179-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
2	2	23350CA050	LOCKING TAB
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
1*	1*	706A33-201-001	GASKET
2	2	22208CM050016E	SCREW
2	2	AS1034J1212	ELBOW (OR AN821-12K OR AN821-12S OR AN821-12J)
1	1	AN929-12J	CAP
66	66	BS4320-A5	WASHER (OR NAS1149D0332J)
36	36	LN9038-05012	BOLT
1	1	LN9038-05040	BOLT
30	30	LN9348-05	NUT
18	18	MS20470AD3-4	RIVET
1	1	MS21919WCH12	CLAMP (OR MS21919WHG12)
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE

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Revision: G

Date: 17.06.20